

Highlights				
Improved Sugar and Property profits	Significant improvement in earnings - net profit <sup>1</sup> up 29%			
Increased dividend with full franking	Interim dividend increased to 6 cents per share and franking lifted to 100%			
Growth projects underway	\$200+ million of announced growth projects underway. Good progress on business improvement			
<ol> <li>Net profit excluding significant items</li> </ol>	2 CSR			

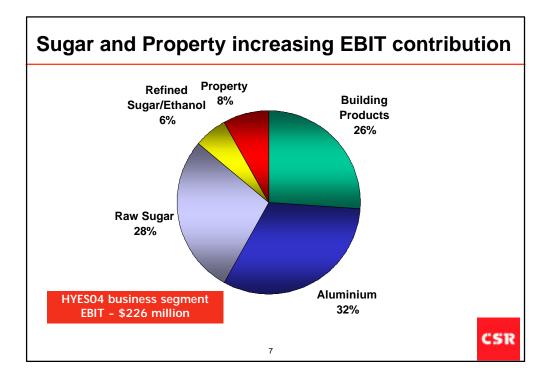
Half year ended 30 September	<u>2004</u>	<u>2003</u>	<u>%</u> Change
(\$ million unless stated)			
Trading revenue	1,199	1,111	8
EBITDA	255	219	16
EBIT	200	165	21
Net finance expense	(10)	(9)	
Tax expense	(47)	(42)	
Outside equity interest	(15)	(14)	
Net profit <sup>1</sup>	129	100	29
Earnings per share (cents) <sup>1</sup>	14.0	10.6	32
EBIT/trading revenue	16.7%	14.9%	
Return on funds employed <sup>2</sup>	20.5%	20.0%	

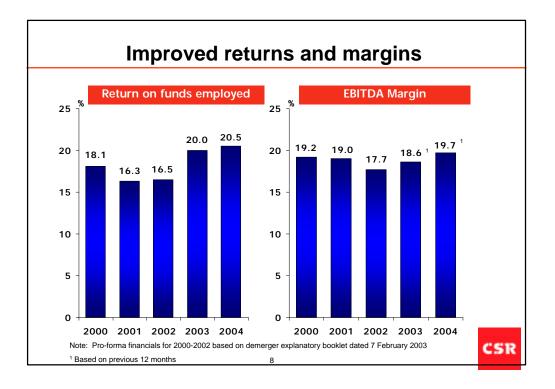
Review of si	•		
Half year ended 30 September	<u>2004</u>	<u>2003</u>	<u>%</u> Change
(\$ million unless stated)			
Net profit before significant items	129	100	29
Significant items	78	-	-
Net profit after significant items	207	100	107
Breakdown of significant items			
Settlement with Alcan	21		
Write-back of settlement provisions	4		
Settlement with Lloyds	41		
Write-off of legal costs	(36)		
Tax consolidation	<u>48</u>		
Total significant items after tax	78		

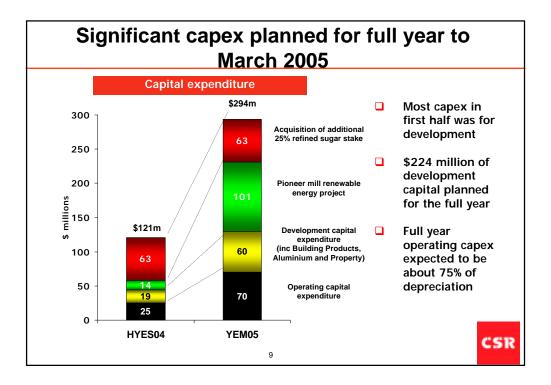
Half year ended 30 September		<u>\$m EBIT</u>	
	<u>2004</u>	<u>2003</u>	<u>%</u> Change
Building Products	59.3	59.2	-
Aluminium	72.9	72.8	-
Sugar <sup>1</sup>	75.9	48.7	56
Property	17.7	2.5	
Corporate costs <sup>2</sup>	(9.2)	(9.8)	
Subtotal	216.6	173.4	25
Restructure and provisions <sup>3</sup>	(16.2)	(8.4)	
Total EBIT	200.4	165.0	21

Includes product liability provision and superannuation top-up payment. HYES03 included the benefit of provision write-backs 5 3. 5

If year ended 30 September	<u>\$m EBIT</u>	
	<u>2004</u>	<u>2003</u>
orporate costs	(5.3)	(7.8)
Accounting changes	_	0.7
ncentives	<u>(3.9)</u>	<u>(2.7)</u>
otal corporate costs	(9.2)	(9.8)
roduct liability	(14.0)	(10.0)
Superannuation top-up	(1.7)	(6.5)
Provision write-backs	_	6.8
Other	<u>(0.5)</u>	<u>1.3</u>
otal restructure and provisions	(16.2)	(8.4)





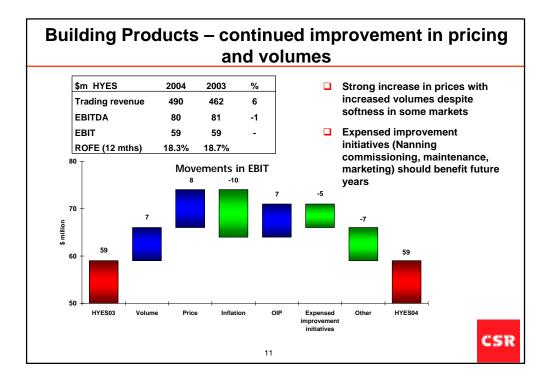


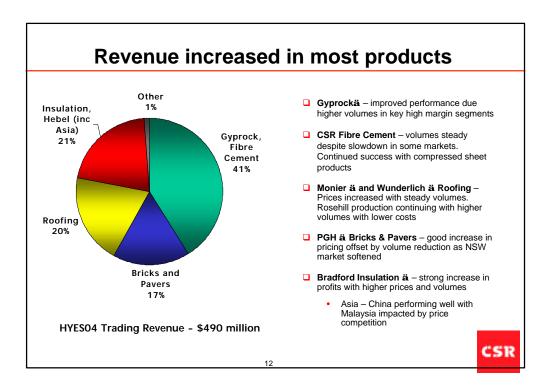
## Strong financial position to fund growth and capital management

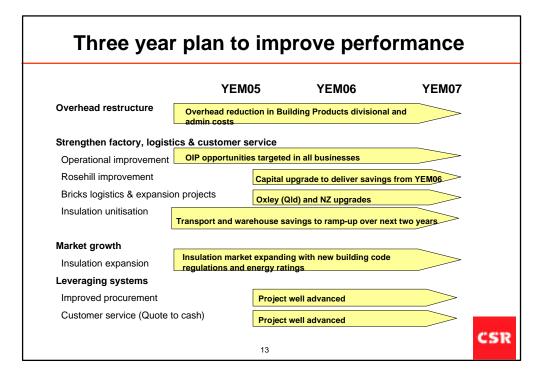
- Strong cash flow reduced net debt by \$22.6 million to \$141.5 million after funding capex and dividends
- Gearing expected to double by March 2005 as funds are allocated for announced capital projects
- Capital management options remain under review
  - No progress yet on 5% share buyback
  - Continue to review other options. Will support any initiative which clearly adds shareholder value

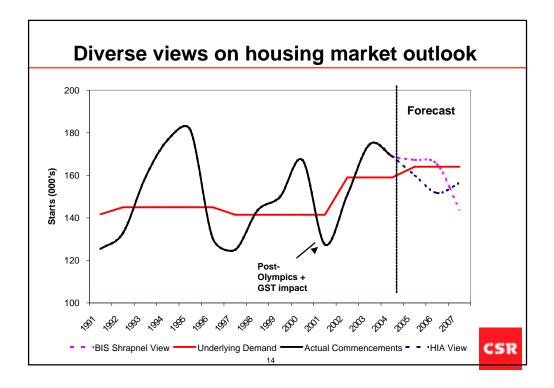
Key Facts	
Net debt:	\$141.5 m
Net debt: Equity plus net debt	9.7%
Net debt: Equity	10.8%
Funds employed	\$1,452 m
NTA / Share	\$1.30

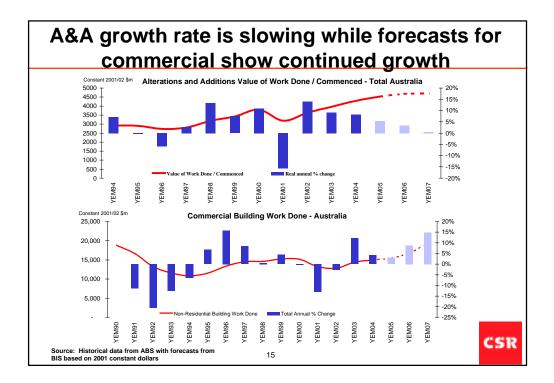




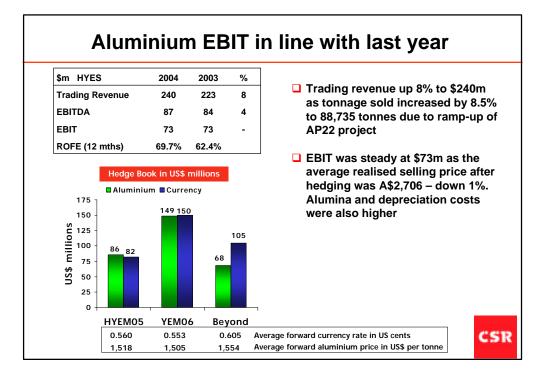


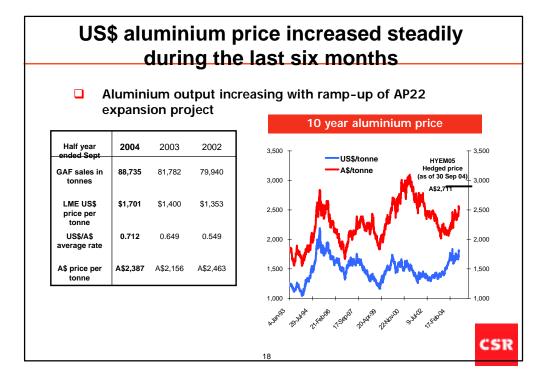


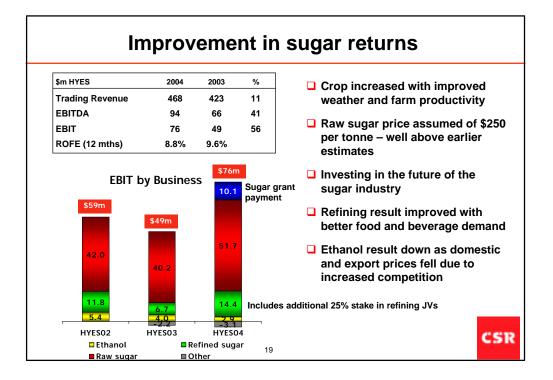


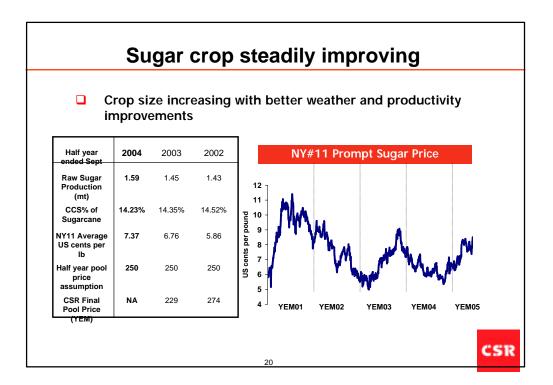


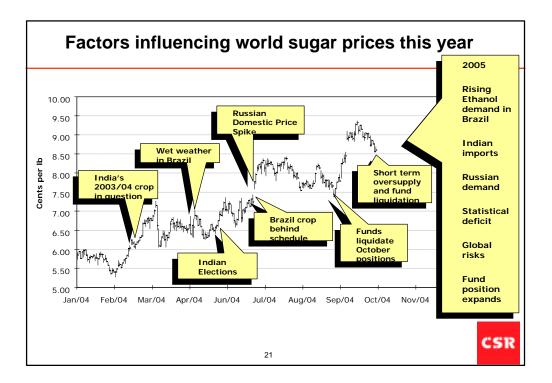
Insulation expansion in Chin	a continues
Expansion continues with CSR enhancing its position as the largest insulation producer in Asia	A.
6,000 tonne expansion of glasswool plant in Nanning completed in August	
Targeting high value export market for specified pipe insulation products	
4,000 tonne expansion of rockwool plant in Dongguan to be completed by the end of November	1 A A A A
Increases capacity of plant to 24,000 tonnes	
Targeting high temperature insulation products for power stations, shipbuilding, factories etc.	
Reviewing additional opportunities for low cost insulation expansion in Asia	
16	CSI

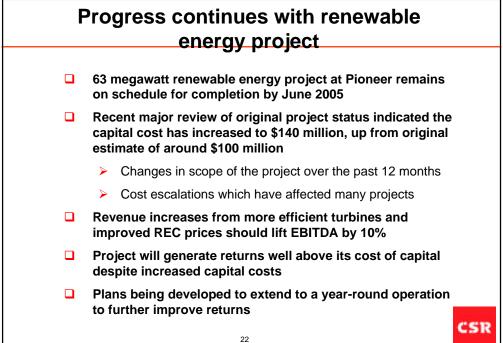


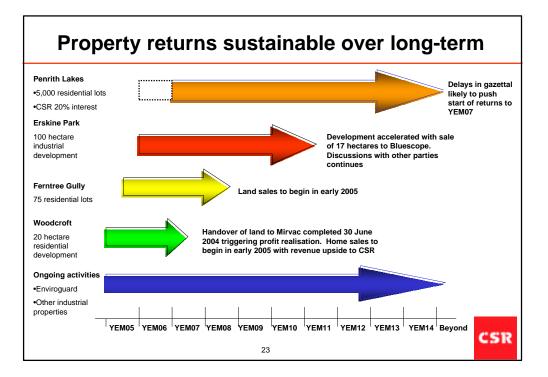












Earnings upgrade to 20% above last year
Building Products
Slowdown in recent approvals indicates housing starts to be down by at least 5% - partly offset by A&A and commercial growth
Continue to expect result to be in line with YEM04
Aluminium
Outlook improved with higher aluminium prices and a more favourable exchange rate than previously forecast. EBIT expected to be around 5% lower than previous year
<u>Sugar</u>
Full year sugar price expected in the \$250 range. Result will also be boosted by the full year benefit of refining acquisition
Sugar EBIT expected to be more than double YEM04 result
<u>Property</u>
EBIT contribution for YEM05 expected to be in \$25-\$30 million range
Overall – YEM05 EBIT result expected to be approximately
20% higher than last year CSR